

American Traditions (All Wood Series) Intense Use Cabinet Specifications

1 Face Frames

Face frames are $\frac{3}{4}$ " x $1\frac{1}{2}$ " solid oak or birch hardwood. Mullions are $\frac{3}{4}$ " x 3" wide. Frames are mortise and tenons construction reinforced with glue and nails. Frames are dadoed to received cabinet ends, top, and bottoms.

2 Tops & Bottoms

Tops and bottom panels are $\frac{1}{2}$ " thick multi-ply birch hardwood plywood. Tops and bottoms are dadoed into the face frame and end panels.

3 Toe Kicks

$\frac{3}{4}$ " thick x $4\frac{1}{2}$ " tall pressure treated solid pine front toe kick. (Exceeds industry standards).

4 End Panels

End panels are $\frac{1}{2}$ " thick multi-ply hardwood plywood with oak or birch on the exterior surface and birch veneer on the interior surface. All end panels are dadoed into the face frame and recessed $\frac{3}{16}$ ".

5 Adjustable Shelves

Adjustable shelves are $\frac{3}{4}$ " thick multi-ply birch hardwood plywood. Edge banded with matching wood tape. (Exceeds industry standards).

6 Back Panels

Backs are $\frac{1}{2}$ " thick multi-ply birch hardwood plywood. Backs are routed, glued, and nailed in cabinet on all four sides. (Exceeds industry standards).

7 Shelf Clips

Shelf clips are 5mm bore with a fluted plastic $\frac{3}{8}$ " long stem and shelf lock mechanism. Shelves are adjustable on $2\frac{1}{2}$ " increments.

8 Doors

Doors are $\frac{3}{4}$ " solid birch or oak hardwood with straight top raised panel, straight top flat panel, or arched top raised panel design.

9 Hinges

Hinges are fully concealed self closing, 110 degree opening.

10 Drawer Boxes

Drawer boxes have $\frac{3}{4}$ " sides, $\frac{3}{4}$ " ends, and $\frac{1}{4}$ " bottoms cut from birch hardwood plywood. Joints are dove-tailed with the bottoms recessed $\frac{1}{2}$ " and routed $\frac{1}{4}$ " into sides and ends. Bottoms are glued and nailed to sides. (Exceeds industry standards).

11 Drawer Glides

Drawer slides are $\frac{3}{4}$ " extension, 100-pound capacity, epoxy coated, ball bearing slide, side mounted. (Exceeds industry standards).

12 Base Corner Braces

$\frac{3}{4}$ " x $1\frac{1}{2}$ " solid hardwood corner braces running full depth front to back of cabinet. (Exceeds industry standards).

13 Hanging Strip

Hanging strip are $\frac{3}{4}$ " x $1\frac{1}{4}$ " hardwood

14 Optional Toe Kick (Side)

$\frac{3}{4}$ " thick x $4\frac{1}{2}$ " tall pressure treated solid pine side toe kicks. (optional) (Exceeds industry standards).

